

**HCC Holdings, Inc.**

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**PVC MEDIUM BODY, MEDIUM SET, CLEAR CEMENT**

**Date: August 2017**

- Medium Body, medium set, clear cement for use on all schedules and classes of PVC pipe and fittings up to 8" diameter with interference fit.
- Lo VOC Solvent Cement that meets California South Coast Air Quality Management Districts (SCAQMD) 1168/316A or BAAQMD Method 40 requirements.
- Recommended for potable water, pressure pipe, conduit and DWV applications
- Meets ASTM Standard D2564



**APPROVALS & LISTINGS**



Complies with NSF/ANSI 61 health effects requirements.

**PHYSICAL PROPERTIES**

Appearance:	Clear Liquid
Viscosity:	Min. 100 cps @73° F ± 2° F
Density:	7.7 ± 0.2 lbs/gallon
Shelf Life:	3 Years from Mfg. Date
Lap Shear Strength: (min. ASTM Standards)	
2 hours	250 psi
16 hours	500 psi
72 hours	900 psi
Set Up Time :	
30° F to 50° F	5 - 6 minutes
50° F to 70° F	3 - 4 minutes
70° F to 90° F	1 - 2 minutes