

SPECIFIC APPLICATIONS*

Propoxy 20 will adhere to almost all surfaces: metals, masonry, wood, glass, ceramics and some plastics (see Warnings or Cautions below). **Hercules Plastic Poxy™** may be more suitable for PVC, CPVC and ABS.

*For special applications which may not be covered on this or other Hercules literature, please contact Hercules Technical Services Department by phone 1-800-321-9532, or fax 1-800-321-9535, or visit our technical database web-site at www.oatey.com/technical-info.

DIRECTIONS FOR USE

For best results, surfaces should be cleaned of grease and dirt. Smooth surfaces should be roughened by filing or sanding before application. **Propoxy 20** will start to cure (harden) after 10 minutes in its mixed state. For best results, try to have repair in place before hardening starts.

- 1) Remove protective end dots and cut or twist off a section of **Propoxy 20**.
- 2) Roll and knead putty between hands, until streaks disappear and color is uniform gray.
- 3) Apply to clean surface. Forcibly work the product into any cracks or holes to be filled. To have a very smooth surface, gently rub **Propoxy 20** with a wet finger or damp cloth immediately after application. Shape and remove excess material before product hardens. Putty will be steel hard in 20 minutes at room temperatures. Curing time is faster in warmer conditions and slower at cold temperatures. To extend the life of **Propoxy 20**, recover ends of stick with protective dots and store in original package with cap tightly affixed. If protective dots are missing or damaged, use aluminum foil or plastic kitchen wrap.

For underwater applications, wrap sealed connection with waterproof tape. Wait 12 hours before removing tape. Do not use in fish tanks as product may be toxic to fish.

Propoxy 20 may be painted immediately after application. Wait one hour before using water-based paint. If it is necessary to drill, file, tap, sand, or machine **Propoxy 20**, be sure product has fully hardened for best results.

PHYSICAL PROPERTIES

Density	15.8 lb./gal. (1.9gm/cm ³)
Compression Strength	18,000 psi
Tensile Strength	6,000 psi
Modulus of Elasticity	6 x 10 ⁵ psi
Shear Strength	700 psi
Izod Impact	0.3 ft.-lb./in. of notch
Hardness (Shore D)	85
Maximum Use Temperature	300°F (149°C)
Appearance/color/odor:	2 components in co-extruded mastic form: Black exterior and off-white interior with mercaptan odor
Electrical Properties:	
Volume Resistivity	5 X 10 ¹⁵ ohm-cm
Dielectric Strength	400 volts/mil@0.125 in.

WARNINGS OR CAUTIONS

- **Propoxy 20** is not recommended for use on polyethylene, polypropylene, and polybutylene.
- Use caution when using **Propoxy 20** on containers or piping carrying hazardous or toxic substances.
- Harmful if swallowed. Eye irritant. Contains epoxy and resins.
- **KEEP OUT OF REACH OF CHILDREN.**

MATERIAL SAFETY INFORMATION

FOR MORE INFORMATION ON THIS PRODUCT, REQUEST SAFETY DATA SHEET (SDS) #7375E

For Delivery By Fax	Call 1-800-321-9535
Internet	See SDS section of www.Oatey.com

SIZE & PACKING

STOCK NUMBER	SIZE	PACKING	WEIGHT/CASE
25515*	4 oz.	24 (2-1 dz.)	8.0 lbs.

*Display box